Costar PRO Shield 100

Bituminous waterproofing membrane

Description

Costar Pro Shield 100 is a polymer modified bituminous waterproofing membrane, manufactured from a mixture of bitumen and selected polymers, blended together to obtain good waterproofing properties. The bitumen compound also exhibits high heat and UV resistance properties.

Characterics

- Excellent resistance to water
- Good flexibility.
- Can accommodate structural movements
- Resistant to water borne chemicals

Areas of Use

Costar Pro Shield 100 is used as waterproofing membrane on roofs, patios, terraces, slabs, bridges, basements, retaining walls etc.

Surface Preparation

Adequate and detailed surface preparation is essential for durability of product after installation. Before application surface must be clean, dry and without contamination. The compressive strength of substrate must be at least 25MPa and cohesive bond strength must not be less than 1.5MPa.

Start the installation of all membrane plies from the low point or drains, so the flow of water is over or parallel to the plies, but never against the laps.

Application

All overlaps at the membrane seams shall be installed so as to have "up" slope laps over "down" slope laps. Begin membrane application by unrolling membrane and aligning the side laps. Re-roll the roll halfway and stand on the unrolled portion to prevent shifting. Side overlaps should be a minimum of 100 mm and the end overlaps 150mm. Costar Pro Shield 100 is installed by using a cylinder fed propane gas torch. Use of hand-held roofing torch is recommended as it affords a good control. If multiple burner torching machines are utilized, care must be taken to ensure the application of uniform heat and avoid overheating the membrane. Begin torching the embossed polyethylene side of the rolled portion of the membrane. Proper torching procedure involves passing the torch flame in an "L" pattern applying about 75 percent of the heat across the coiled portion of the roll and 25 percent across the substrate, including the lap area of the previously installed membrane. As the membrane is heated the embossing starts to melt away exposing a shiny bitumen surface. Roll forward the membrane and press firmly with the boot or roller against the substrate to bond well. The propane flame should be moved from side to side and up the lap edge while the membrane is slowly unrolled and adhered to the underlying surface.

Subsequent shift of the roll shall be avoided after heating has begun. When complete, the remaining un-torched membrane shall be re-rolled and installed in the same manner. When one end is complete, re-roll the

opposite end not yet torched, and install in the same manner. As subsequent rolls are installed, heat is applied to both the roll and the exposed laps of the membrane being overlapped onto. Be sure to heat the entire roll evenly, not just the lap areas, with extra concentration at the



laps.

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Heat both the overlaps and use round tipped trowel to seal the overlap. Adequate heat is confirmed when a uniform flow of melted bitumen compound flows evenly like a bead that oozes from the applied membrane's edges. Excess compound should be smoothened and pressed into the seam using a heated trowel. Any un-bonded areas must be lifted and re-torched. Do not attempt to reseal by torching the top surface of the membrane.

Packaging

1m width x 10m length per roll

Storage and Shelf Life

Protect Costar Pro Shield 100 from all sources of heat. Do not stack pallets on top of each other.

The shelf life is 12 months if stored as per recommendations. Excessive exposure to sunlight, UV and other sources of heat will result in considerable deterioration of the product and reduce its shelf life.

Limited Warranty

All recommendations, statements and technical data herein are based on tests we believe to be reliable and correct, but accuracy and completeness of said tests are not guaranteed and are not to be construed as a warranty either expressed or implied. User shall rely on his or her own information and tests to determine suitability of the product for the intended use and user assumes all risk and liability resulting from his or her use of the product. Nothing contained in any supplied materials relieves the user of the obligation to read and follow the warnings and instruction for each product as set forth in the current Technical Data Sheet, product label and Safety Data Sheet prior to product use away.

